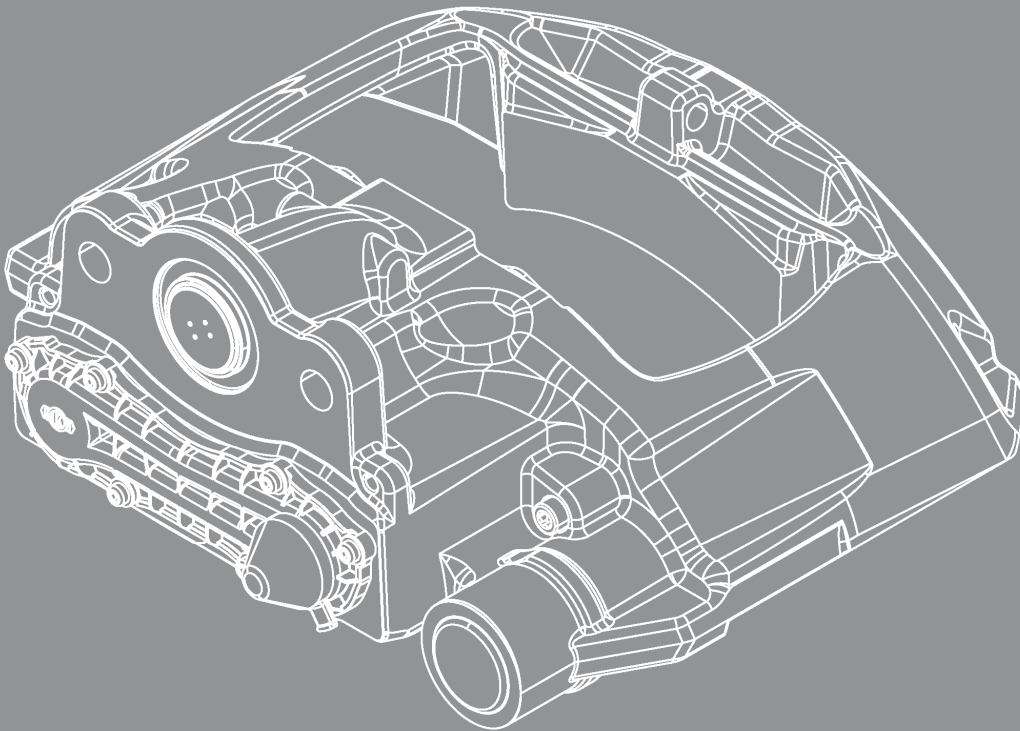


Deposit Manual

for Knorr brake calipers only

SAF-HOLLAND Deposit Manual

- Appropriate disposal where the products or components cannot be reused
- Prevention of safety-critical products being misused by non-authorized parties
- Environmental Responsibility



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1.1 Introduction

In the coming years SAF-HOLLAND is willing to increase its efforts to collect old units / back from the market.

The main driving forces behind this philosophy are:

- To prevent broken, damaged or worn out safety-critical products being misused for reconditioning activities by non-authorized parties.
- To ensure the availability of high quality manufactured products in the market place and thereby protect customers from potential safety issues that could arise from non-authorized parties repairing or reconditioning old units.
- Environmental responsibilities:
Minimizing pollution; minimizing waste; ensuring appropriate disposal where the products or components cannot be reused.

In order to support SAF-HOLLAND with this approach, it is therefore important that the used parts are returned by following the SAF-HOLLAND deposit system and procedures.

1.2 Core return programm

The core program specifies how:

- Core accounts work
- Core relevant material
- Core accounting, core return and month-end processing works.

Within the SAF-HOLLAND deposit system, core relevant parts are surcharged at the time of sale with a deposit value – usually as a separate line on the invoice – and corresponding old units need to be returned to SAF-HOLLAND within a period of 12 months from the end of the invoicing month. Payment of the deposit is subject to the same payment terms as any other invoice.

If returned during this time, the deposit value will be credited to the customer if eligible - meaning the customer has made a purchase against the return within the same core group. In case of over-return, the value will remain in the deposit account for a maximum period of 24 months until the customer makes another purchase within the same core group.

The respective part numbers can be found in the SAF-HOLLAND cross reference list (see page 6 – deposit value €100). The sales price of the SAF-HOLLAND products with deposit surcharge is based on the assumption that a deposit unit will be returned to SAF-HOLLAND for each unit purchased.

For additional information please contact your SAF-HOLLAND account manager.

In order to ensure that a core product that is part of the deposit system will be accepted for core credit, it must be returned fully assembled and in a suitable condition.

See Core Return section of this manual for further details (page 5).

1.3 Core Accounting

SAF-HOLLAND will maintain a customer core account showing the balance between core products purchased and returned.

Core statements will be provided monthly showing any transaction during the month, the month end balance and core due for upcoming months. Returned core during that month will be credited if the customer is eligible for it. The credit is always applied against the oldest outstanding purchase within the same core group. See Core Reports section of this manual.

If you have any additional question please contact your SAF-HOLLAND account manager or the SAF-HOLLAND customer support.

If the core is not returned to SAF-HOLLAND within the defined time window the core value will be expire and be deleted from the core account.

For expired and rejected cores, SAF-HOLLAND reserves the right to scrap the material.

1.4 Core Return

How to return cores via SAF-HOLLAND?

- A core indication form is available from your local SAF-HOLLAND contact or representative – see example in appendix of this manual or – as preferred – by using the electronic version at www.safholland.com.
- Complete the form, send a copy to your contact at SAF-HOLLAND and attach another copy to the return. Please ensure that the approximate total weight has been entered on the form.
Note: It is necessary to have one form placed in an envelope and attached to each container. Failure to do this or any required information missing on the form, will result in a delay in having the return collected and processed in the system.
- SAF-HOLLAND will add an internal reference number for each delivery when processing the returned core into the system. For this purpose it is necessary that the current date is provided at the time when the copy of the request form is sent to SAF-HOLLAND. SAF-HOLLAND will email an acknowledgement after the core return has been processed. The reference number can be used as a reference later.

Pack old units into suitable containers, taking care to avoid damage to units both when packing and during transit.

Please be aware that all returns of cores must be accompanied by a completed form. This must be attached to each container, and SAF-HOLLAND needs to be informed at this time. Failure to do so may result in delays, and in core returns not being credited before expiration and hence surcharge / deposit will not be refunded.

Why would SAF-HOLLAND probably reject used units that have been returned

- No Goods Collection Request Form is attached to the returned core.

Core rejected by SAF-HOLLAND will be flagged with S for scrap on the core acknowledgement report. Accepted core will be flagged with G for good core. It is solely up to SAF-HOLLAND to decide whether a unit will be accepted or rejected.

What is a major damaged part?

Calipers with dents or holes in major body housing or castings.

What is an incomplete or disassembled condition?

- Calipers not returned complete that means e.g. without adjuster in place.
- 5-pieces-deposit-concept: incomplete return of the required single components (see pages 7+8)

Note:

SAF-HOLLAND accepts no liability for such disassembly activities and the workshop must ensure all safety practices are followed.

2.1 Deposit capability

- All Knorr-Brake Calipers (Truck and/or Trailer)
- All Knorr-Exchange Calipers (Truck and/or Trailer)
- Optional 5-pieces-deposit-concept: (see pages 7+8 for details)

1. Adjuster
2. Cover Plate
3. 2 Pins
4. Type Plate

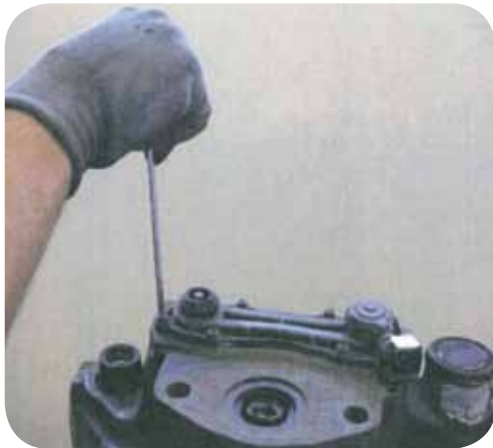
Note:

If you do not send all 5 parts of the deposit-concept to us, we can not credit the value to your deposit account.

2.2 Exchange calipers available at SAF-HOLLAND

| Type | Remark | Knorr-No.: old | Knorr-No.: new | SAF-Part-No. | Suitable for |
|---------------|--------------------------|-----------------------------|----------------|--------------|--------------------------------------|
| SB6 left | 15° cylinder position | K002923 | K002923K50 | 05400100100 | all 15° Trailerbrakes |
| SB6 right | 15° cylinder position | K002924 | K002924K50 | 05400100200 | al 15° Trailerbrakes |
| SB6/SN6 left | 5° cylinder position | K013173/K003779/ K013203 | K013173K50 | 05400100300 | all 5° Trailerbrakes |
| SB6/SN6 right | 5° cylinder position | K013174/K003780/ K013204 | K013174K50 | 05400100400 | all 5° Trailerbrakes |
| SB/SN7 left | 0° cylinder position | K003783K003785 | K003783K50 | 05400100500 | all 0° Trailerbrakes |
| SB/SN7 right | 0° cylinder position | K003784/K003796 | K003784K50 | 05400100600 | all 0° Trailerbrakes |
| SN7 left | -12° cylinder position | K013181K003781 | K013181K50 | 05400100700 | all -12° Trailerbrakes |
| SN7 right | -12° cylinder position | K013182/K003782 | K013182K50 | 05400100800 | all -12° Trailerbrakes |
| SN7 left | 0° with Potentiometer | K003787 | K003787K50 | 05400100900 | SAF steered trailing axles MAN |
| SN7 right | 0° with Potentiometer | K003788 | K003788K50 | 05400101000 | SAF steered trailing axles MAN |
| SK7 right | 0° cylinder position | K012633 | K012633K50 | 05400101100 | all SK Trailer- brakes |
| SK7 left | 0° cylinder position | K012634 | K012634K50 | 05400101200 | all SK Trailer- brakes |

2.3 Steps for disposal / SAF-HOLLAND 5-pieces-deposit-concept



1. Dismount Cover Plate with screw driver.



2. Remove Cover Plate and chain.



3. Remove adjuster.
For easier removal please activate rocker arm.



4. Brake the 2 pins loose.



5. Fill up bushing with grease to pick the Pins and remove Pin 1.



6. Remove Pin 2. For easier removal activate rocker arm.



Detach Typ Plate.



After removal of Adjuster, Cover Plate, 2 Pins and the Type Plate, the Brake caliper could be disposed responsibly and according to local governmental and environmental regulations.

Please send Adjuster, Cover Plate, 2 Pins and the Type Plate in an appropriate container to the following address:

SAF-HOLLAND GmbH
c/o Teamlog
Mr. Markus Prößler
Germanenstr. 30
63741 Aschaffenburg

3 Core Reprts

Overview report

A monthly overview of your core account will be emailed to you by your responsible account manager.

The report includes newly supplied parts, returns and any other movements in your account.

In addition, the month-end account balance, expired or credited deposit values as well as a preview of the cores that will be due per month for the next 3 months are shown.

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