

# Repair Instruction



SAF-HOLLAND Group

## SAF-HOLLAND® RK-12063 Replacement D-Clip Installation with Old Lanyard

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### 1. Introduction

This bulletin is intended to provide instruction for installing a new pin on an old lanyard.

### 2. Instructions

1. Place wire loop from the lanyard still attached to the pintle hook in the open S-hook of the replacement D-Clip (**Figure 1**).
2. Crimp the open end of the S-hook with pliers (**Figure 2**).
3. Verify that the S-hook is completely closed, trapping the wire loop inside (**Figure 3**).

### 3. Operating Instructions

1. Before operating, inspect for proper operation, worn, damaged or missing parts and a secure mounting. Correct or replace as required before use.
2. Make sure the pintle is in the proper coupling position as shown (with latch on top) (**Figure 4**).

**NOTE:** PH-30RP51 Pintle hook shown. RK-12063 works with all PH-30, PH-T-60, PH-210, PH-310, PH-410 and PH-760 series equipped for pin and lanyard.

3. Open latch (**A**) by removing the lock pin (**B**) and lifting the lock handle (**C**) (**Figure 4**).
4. Position the drawbar eye over the horn of the pintle and lower into place.
5. Push the latch (**A**) closed and insert the lock pin (**B**) in the hole provided in the latch (**Figure 4**).

Figure 2



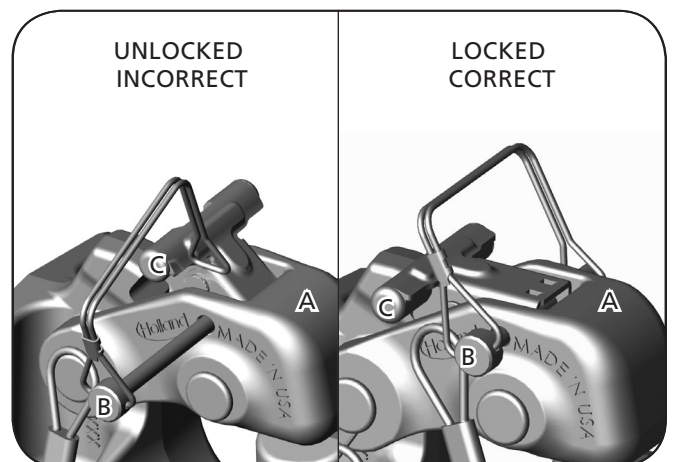
Figure 3



Figure 1



Figure 4





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