



COUPLER PRODUCTS

LATCH REPLACEMENT PROCEDURES

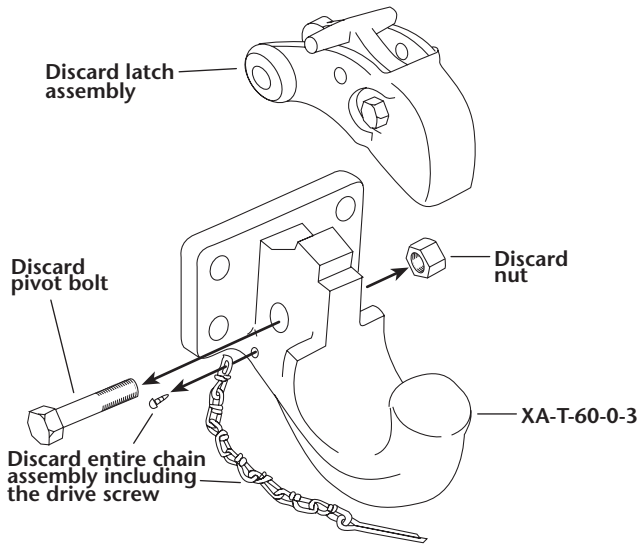
(PH-T-60-AOL-8 shown)



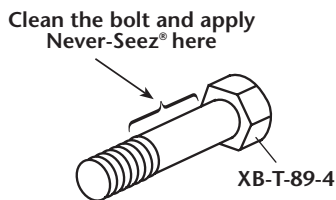
RK-62-0

For PH-T-60-AOL-8 and PH-T-60-AOS-1L-8

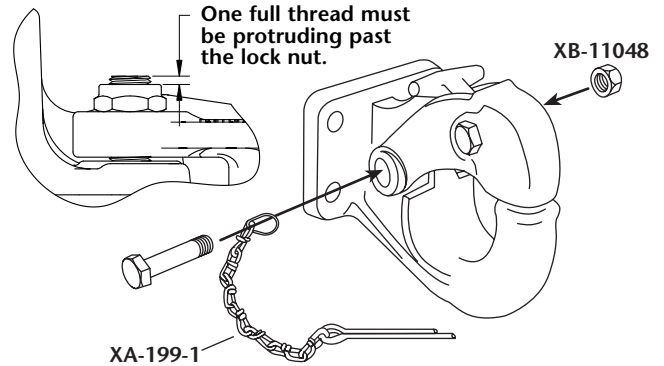
1. Remove and discard the nut, pivot bolt, and latch assembly.



2. Apply Never-Seez® to entire shaft of the new pivot bolt (not on threads).

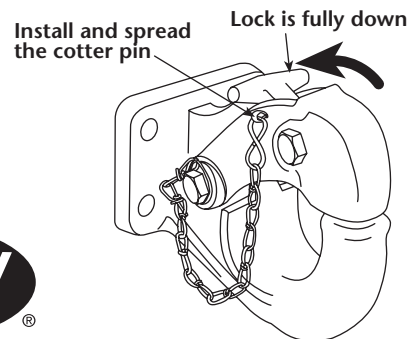


3. Install the new latch assembly using the new pivot bolt and lock nut provided in the kit. Tighten bolt until it contacts the cast lock and then turn nut an additional 1/4 turn. Visually confirm that there is at least one full thread on the bolt protruding beyond the lock nut. If, during assembly, it becomes necessary to remove the lock nut, discard and use second nut provided in the kit.



⚠ WARNING DO NOT reinstall a removed lock nut. Always install a new lock nut when removing or replacing latch assembly. A reinstalled nut may not retain properly and could result in an unintended trailer separation.

4. Check the latch for proper operation. When closed, the lock must be fully down. Install the cotter pin into the hole in the side of the latch, as shown. Spread the cotter pin to secure it in the latch.



GO THE DISTANCE.

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