

COUPLER PRODUCTS

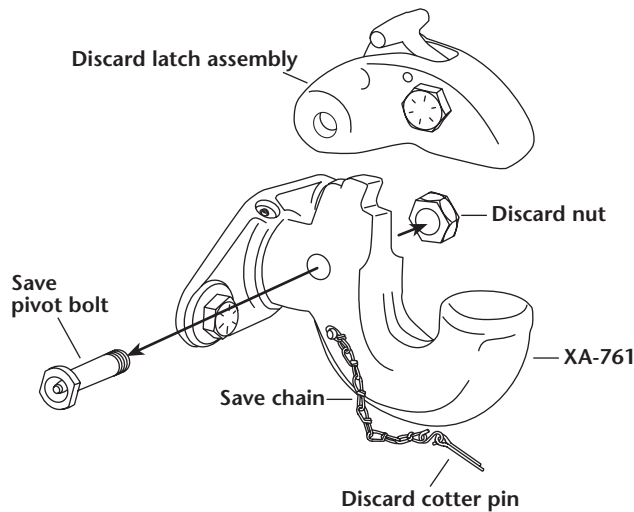
LATCH REPLACEMENT PROCEDURES



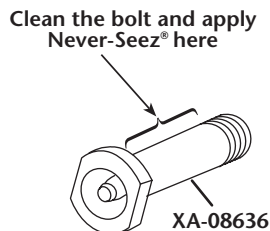
RK-05961

For PH-760

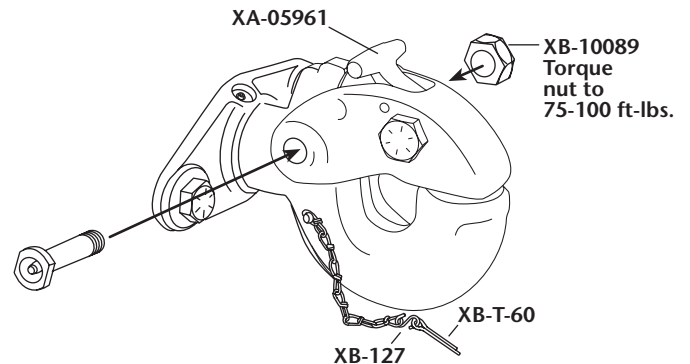
1. Remove the nut, pivot bolt, cotter pin and latch assembly. Discard the nut, latch assembly, and cotter pin. Retain the pivot bolt.



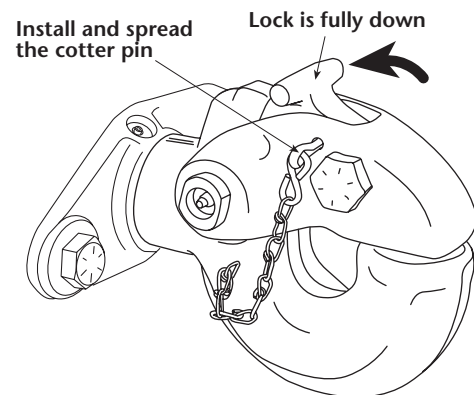
2. Apply Never-Seez® to entire shaft of the old pivot bolt (not on threads).



3. Install the new latch assembly using the old pivot bolt and a new pivot nut. Torque the nut to 75-100 ft-lbs. Install a new cotter pin with "S" link on the end of the existing chain. Crimp to secure the cotter pin.



4. Check the latch for proper operation. It should open and close freely. When closed, the lock must be fully down. Install the cotter pin into the hole in the side of the latch, as shown. Spread the cotter pin to secure it in the latch.



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